

## SAFETY DATA SHEET

### TUNNEL-GEL® MAX

Product Trade Name:

Revision Date: 28-Nov-2018

Revision Number: 4

#### 1. Identification

##### 1.1. Product Identifier

**Product Trade Name:** TUNNEL-GEL® MAX  
**Synonyms** None  
**Chemical Family:** Mineral  
**Internal ID Code** HM008082

##### 1.2 Recommended use and restrictions on use

**Application:** Viscosifier  
**Uses advised against** No information available

##### 1.3 Manufacturer's Name and Contact Details

###### Manufacturer/Supplier

Baroid Industrial Drilling Products  
Product Service Line of Halliburton Energy Services, Inc.  
P.O. Box 1675  
Houston, TX 77251  
Telephone: (281) 871-4613 or 1-877-379-7412

Halliburton Group Canada  
645 - 7th Ave SW Suite 1800  
Calgary, AB, T2P 4G8, Canada  
Telephone: 1-403-231-9300

**Prepared By** Chemical Stewardship  
Telephone: 1-281-871-6107  
e-mail: fdunexchem@halliburton.com

##### 1.4. Emergency telephone number:

**Emergency Telephone Number** 1-866-519-4752 or 1-760-476-3962 (accessible 24 hours a day / 7 days a week)  
Global Incident Response Access Code: 334305  
Contract Number: 14012

#### 2. Hazards Identification

##### 2.1 Classification in accordance with paragraph (d) of §1910.1200

As adopted by the competent authority, this product does not require an SDS or hazard warning label.

Not classified

##### 2.2. Label Elements

**Hazard Pictograms**

**Signal Word:** Not Classified

**Hazard Statements** Not Hazardous

**Precautionary Statements**

**Prevention** None  
**Response** None  
**Storage** None  
**Disposal** None

**2.3 Hazards not otherwise classified**

None known

**3. Composition/information on Ingredients**

Substances	CAS Number	PERCENT (w/w)	GHS Classification - US
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	60 - 100%	Not classified

The exact percentage (concentration) of the composition has been withheld as proprietary.

**4. First Aid Measures**

**4.1. Description of first aid measures**

**Inhalation** If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.  
**Eyes** In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.  
**Skin** Wash with soap and water. Get medical attention if irritation persists.  
**Ingestion** Under normal conditions, first aid procedures are not required.

**4.2 Most important symptoms/effects, acute and delayed**

No significant hazards expected.

**4.3. Indication of any immediate medical attention and special treatment needed**

**Notes to Physician** Treat symptomatically.

**5. Fire-fighting measures**

**5.1. Extinguishing media**

**Suitable Extinguishing Media**

All standard fire fighting media

**Extinguishing media which must not be used for safety reasons**

None known.

**5.2 Specific hazards arising from the substance or mixture**

**Special exposure hazards in a fire**

Not applicable

**5.3 Special protective equipment and precautions for fire-fighters**

**Special protective equipment for firefighters**

Not applicable

**6. Accidental release measures**

**6.1. Personal precautions, protective equipment and emergency procedures**

Use appropriate protective equipment. Avoid creating and breathing dust.  
See Section 8 for additional information

**6.2. Environmental precautions**

None known.

**6.3. Methods and material for containment and cleaning up**

Collect using dustless method and hold for appropriate disposal. Consider possible toxic or fire hazards associated with contaminating substances and use appropriate methods for collection, storage and disposal.

**7. Handling and storage**

**7.1. Precautions for safe handling**

**Handling Precautions**

This product contains quartz, cristobalite, and/or tridymite which may become airborne without a visible cloud. Avoid breathing dust. Avoid creating dusty conditions. Use only with adequate ventilation to keep exposure below recommended exposure limits. Wear a NIOSH certified, European Standard En 149, or equivalent respirator when using this product. Material is slippery when wet.

**Hygiene Measures**

Handle in accordance with good industrial hygiene and safety practice.

**7.2. Conditions for safe storage, including any incompatibilities**

**Storage Information**

Use good housekeeping in storage and work areas to prevent accumulation of dust. Close container when not in use. Keep from excessive heat. Do not reuse empty container. Product has a shelf life of 36 months.

**8. Exposure Controls/Personal Protection**

**8.1 Occupational Exposure Limits**

Substances	CAS Number	OSHA PEL-TWA	ACGIH TLV-TWA
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	Not applicable	Not applicable

**8.2 Appropriate engineering controls**

**Engineering Controls**

Use approved industrial ventilation and local exhaust as required to maintain exposures below applicable exposure limits.

**8.3 Individual protection measures, such as personal protective equipment**

**Personal Protective Equipment**

If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the specific application of this product.

**Respiratory Protection**

Not normally needed. But if significant exposures are possible then the following respirator is recommended:

Dust/mist respirator. (N95, P2/P3)

**Hand Protection**

Normal work gloves.

**Skin Protection**

Wear clothing appropriate for the work environment. Dusty clothing should be laundered before reuse. Use precautionary measures to avoid creating dust when removing or laundering clothing.

**Eye Protection**

Wear safety glasses or goggles to protect against exposure.

**Other Precautions** None known.

## 9. Physical and Chemical Properties

### 9.1. Information on basic physical and chemical properties

**Physical State:** Powder **Color** Various  
**Odor:** Mild earthy **Odor** No information available  
**Threshold:**

<u>Property</u>	<u>Values</u>
<u>Remarks/ - Method</u>	
<b>pH:</b>	8-10
<b>Freezing Point / Range</b>	No data available
<b>Melting Point / Range</b>	No data available
<b>Pour Point / Range</b>	No data available
<b>Boiling Point / Range</b>	No data available
<b>Flash Point</b>	No data available
<b>Flammability (solid, gas)</b>	No data available
<b>Upper flammability limit</b>	No data available
<b>Lower flammability limit</b>	No data available
<b>Evaporation rate</b>	No data available
<b>Vapor Pressure</b>	No data available
<b>Vapor Density</b>	No data available
<b>Specific Gravity</b>	2.6
<b>Water Solubility</b>	Slightly soluble
<b>Solubility in other solvents</b>	No data available
<b>Partition coefficient: n-octanol/water</b>	No data available
<b>Autoignition Temperature</b>	No data available
<b>Decomposition Temperature</b>	No data available
<b>Viscosity</b>	No data available
<b>Explosive Properties</b>	No information available
<b>Oxidizing Properties</b>	No information available

### 9.2. Other information

**VOC Content (%)** No data available

## 10. Stability and Reactivity

### 10.1. Reactivity

Not expected to be reactive.

### 10.2. Chemical stability

Stable

### 10.3. Possibility of hazardous reactions

Will Not Occur

### 10.4. Conditions to avoid

None anticipated

### 10.5. Incompatible materials

Hydrofluoric acid.

### 10.6. Hazardous decomposition products

Amorphous silica may transform at elevated temperatures to tridymite (870 C) or cristobalite (1470 C).

## 11. Toxicological Information

### 11.1 Information on likely routes of exposure

**Principle Route of Exposure** Eye or skin contact, inhalation.

### 11.2 Symptoms related to the physical, chemical and toxicological characteristics

#### Acute Toxicity

<b>Inhalation</b>	None known.
<b>Eye Contact</b>	May cause mechanical irritation to eye.
<b>Skin Contact</b>	May cause mechanical skin irritation.
<b>Ingestion</b>	None known.

**Chronic Effects/Carcinogenicity** No data available to indicate product or components present at greater than 0.1% are chronic health hazards.

### 11.3 Toxicity data

#### Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	No data available	No data available	No data available

## 12. Ecological Information

### 12.1. Toxicity

#### Substance Ecotoxicity Data

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	No information available	No information available	No information available	No information available

### 12.2. Persistence and degradability

Substances	CAS Number	Persistence and Degradability
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	No information available

**12.3. Bioaccumulative potential**

Substances	CAS Number	Bioaccumulation
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	No information available

**12.4. Mobility in soil**

Substances	CAS Number	Mobility
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	No information available

**12.5 Other adverse effects**

No information available

**13. Disposal Considerations****13.1. Waste treatment methods**

**Disposal methods** If practical, recover and reclaim, recycle, or reuse by the guidelines of an approved local reuse program. Should contaminated product become a waste, dispose of in a licensed industrial landfill according to federal, state, and local regulations.

**Contaminated Packaging** Follow all applicable national or local regulations.

**14. Transport Information****US DOT**

**UN Number** Not restricted  
**UN proper shipping name:** Not restricted  
**Transport Hazard Class(es):** Not applicable  
**Packing Group:** Not applicable  
**Environmental Hazards:** Not applicable

**Canadian TDG**

**UN Number** Not restricted  
**UN proper shipping name:** Not restricted  
**Transport Hazard Class(es):** Not applicable  
**Packing Group:** Not applicable  
**Environmental Hazards:** Not applicable

**IMDG/IMO**

**UN Number** Not restricted  
**UN proper shipping name:** Not restricted  
**Transport Hazard Class(es):** Not applicable  
**Packing Group:** Not applicable  
**Environmental Hazards:** Not applicable

**IATA/ICAO**

**UN Number** Not restricted  
**UN proper shipping name:** Not restricted  
**Transport Hazard Class(es):** Not applicable  
**Packing Group:** Not applicable  
**Environmental Hazards:** Not applicable

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not applicable

**Special Precautions for User** None**15. Regulatory Information****US Regulations****US TSCA Inventory** All components listed on inventory or are exempt.**TSCA Significant New Use Rules - S5A2**

Substances	CAS Number	TSCA Significant New Use Rules - S5A2	TSCA Section 5(E) Consent Orders
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	Not applicable	Not applicable

**EPA SARA Title III Extremely Hazardous Substances**

Substances	CAS Number	EPA SARA Title III Extremely Hazardous Substances
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	Not applicable

**EPA SARA (311,312) Hazard Class**

None

**EPA SARA (313) Chemicals**

Substances	CAS Number	Toxic Release Inventory (TRI) - Group I	Toxic Release Inventory (TRI) - Group II
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	Not applicable	Not applicable

**EPA CERCLA/Superfund Reportable Spill Quantity**

Substances	CAS Number	CERCLA RQ
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	Not applicable

**EPA RCRA Hazardous Waste Classification**

If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.

**California Proposition 65**

Substances	CAS Number	California Proposition 65
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	Not applicable

**U.S. State Right-to-Know Regulations**

Substances	CAS Number	MA Right-to-Know Law	NJ Right-to-Know Law	PA Right-to-Know Law
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	Not applicable	Not applicable	Not applicable

**NFPA Ratings:** Health 0, Flammability 0, Reactivity 0**HMIS Ratings:** Health 0\*, Flammability 0, Physical Hazard 0, PPE: E**Canadian Regulations****Canadian Domestic Substances List (DSL)** All components listed on inventory or are exempt.

## 16. Other information

### Preparation Information

**Prepared By** Chemical Stewardship  
Telephone: 1-281-871-6107  
e-mail: fdunexchem@halliburton.com

**Revision Date:** 28-Nov-2018

### **The following sections have been revised since the last issue of this SDS**

Section 7. Handling and Storage

**Reason for Revision** SDS sections updated:  
SECTION:  
2

### **Additional information**

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Stewardship at 1-580-251-4335.

### **Key or legend to abbreviations and acronyms used in the safety data sheet**

bw – body weight

CAS – Chemical Abstracts Service

d - day

EC50 – Effective Concentration 50%

ErC50 – Effective Concentration growth rate 50%

h - hour

LC50 – Lethal Concentration 50%

LD50 – Lethal Dose 50%

LL50 – Lethal Loading 50%

mg/kg – milligram/kilogram

mg/L – milligram/liter

mg/m<sup>3</sup> - milligram/cubic meter

mm - millimeter

mmHg - millimeter mercury

NIOSH – National Institute for Occupational Safety and Health

NTP – National Toxicology Program

OEL – Occupational Exposure Limit

PEL – Permissible Exposure Limit

ppm – parts per million

STEL – Short Term Exposure Limit

TWA – Time-Weighted Average

UN – United Nations

w/w - weight/weight

### **Key literature references and sources for data**

[www.ChemADVISOR.com/](http://www.ChemADVISOR.com/)

### **Disclaimer Statement**

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**End of Safety Data Sheet**